

# FITMENT INSTRUCTIONS

- ① Remove And Keep All Bolts Nuts And Washers From The Unit Before Assembly

Remove Cover Plate

Remove Towbar (if Applicable)

- ② Insert Acetal Bush Into Tow Eye

41 Mm For Rr+disco 3,

42 Mm For Disco 4  
(with Manufacturing Variances  
Some Adjustment Might Be Necessary)

- ③ Insert Swivel Anchor

Insert And Fasten 75mm  
Bolt With Nyloc Nut

- ④ Fit Female Assembly To The Body  
Of The Car, Ensuring That The  
Body Anchors Are Seated Correctly

Insert 40mm Bolts With Washer Above  
And Below Aligning Oval Washer  
With The Gap In The Body, Finger Tighten

Fit Female Assembly To The Swivel  
Assembly Using 100mm Bolt/ Lock Nut  
And Washers Finger Tighten

- ⑤ Insert Hook Plate Making Sure To Align  
Gap In Hook Plate To Body Ridge Finger  
Tighten With 30mm Bolt And Locknut

- ⑥ First Tighten The 40mm Bolts To Close The Gaps  
Tighten 75mm And 100mm Bolts To Fit  
Tighten To The 40mm Bolts To Fit  
Tighten To The 75mm And 100mm Bolts To 70 Nm  
Tighten To The 40mm Bolts To 70 Nm  
Tighten To The 30mm Bolt On The Hookplate To 70nm

