

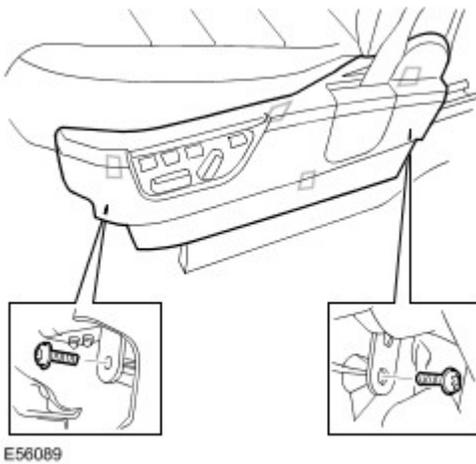
Front Seat Track Motor (78.70.25)

Removal

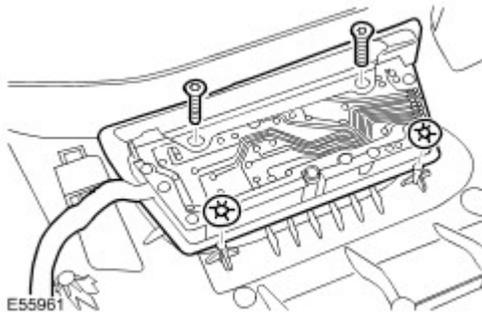
NOTE :

The front seat track motor is supplied as part of the front seat lower frame assembly.

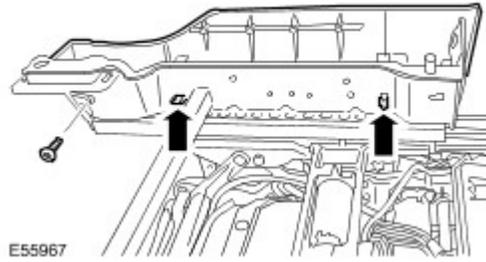
1. Remove the front seat. For additional information, refer to [Front Seat \(78.10.44/99\)](#) (Section 501-10)
2. Remove the front seat cushion side finisher.
 - ▶ Remove the 2 Torx screws.
 - ▶ Release from the 4 clips.



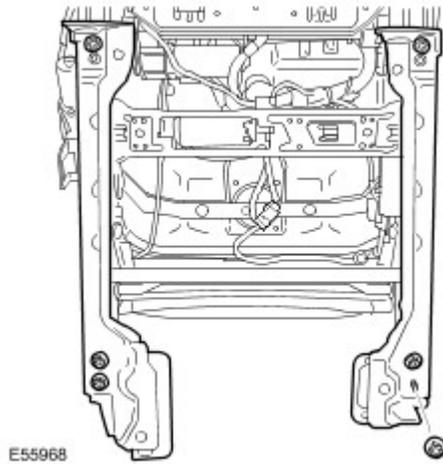
3. Release the front seat control switch.
 - ▶ Remove the 2 screws.
 - ▶ Remove the 2 clips.



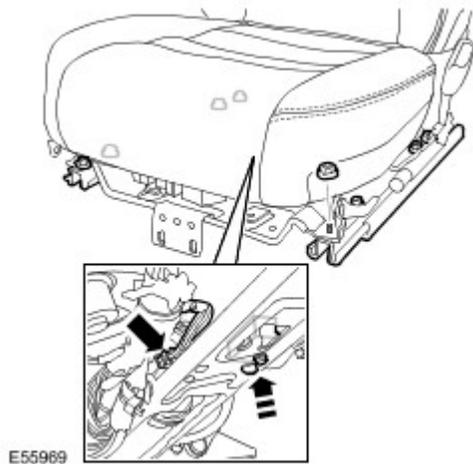
4. Remove the front seat base finisher.
 - ▶ Remove the screw.
 - ▶ Release the 2 clips.



5. Remove the front seat base.
▶ Remove the 6 nuts.



6. Remove the front seat track motor.
▶ Disconnect the electrical connector.
▶ Release the electrical connector.
▶ Remove the 8 nuts.



Installation

- 1 . Install the front seat track motor.
 - ▶ Tighten the nuts to 25 Nm (18 lb.ft).
 - ▶ Connect the electrical connector.
 - ▶ Secure the electrical connector
- 2 . Install the front seat base.
 - ▶ Tighten the nuts to 25 Nm (18 lb.ft).
- 3 . Install the front seat base finisher.
 - ▶ Secure in the clips.
 - ▶ Tighten the screw.
- 4 . Install the front seat cushion side finisher.
 - ▶ Secure in the clips.
 - ▶ Tighten the screws.
- 5 . Install the front seat control switch.
 - ▶ Secure in the clips.
 - ▶ Tighten the screws.
- 6 . Install the front seat. For additional information, refer to [Front Seat \(78.10.44/99\)](#) (Section 501-10)